

ABSTRACT OF THE INVENTION

Sub B1 5 Methods for forming fibrous-filtration-face-masks
and shaping layers for the face masks, are disclosed. The
methods produce masks and layers which have a
substantially reduced ability to form surface fuzz after
being exposed to a normal degree of abrasion. The methods
involve cold molding a nonwoven web of thermally bonding
10 fibers. To further reduce surface fuzz creation, a
preskinning step may be employed. Also disclosed are
fibrous filtration face masks that maintain low degrees of
surface fuzz.

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